

SEVERE ABNORMAL NORMAL

125101 - Diesel Engine

Unit Make : PETERBILT

Unit Model: PB 320Serial No: 3BPZL50X7F166806Date Rec'd: Nov 10, 2015Comp Make: CUMMINSCust. Ref No. : {n/a}Sample Date: Oct 21, 2015Comp Model: {n/a}Stub No.: KL-M2319685Diagnostician: Wes Davis

#### RECOMMENDATION

We advise that you check for the source of the coolant leak. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Sample Date	04/21/15	07/27/15	09/01/15	Current	UOM
Time on Unit	6079	6514	6670	6819	hrs
Time on Oil	0	0	0	0	hrs
Time on Fltr	0	0	0	0	hrs
Oil Maint.	not chg	not chg	not chg	changed	
Filter Maint.	not chg	not chg	not chg	changed	

#### **CONTAMINATION**

Test for glycol is positive. There is a high concentration of glycol present in the oil. There is a moderate concentration of water present in the oil. The system cleanliness is acceptable for your target ISO 4406 cleanliness code.

Sample Date	04/21/15	07/27/15	09/01/15	Current	Abn
Silicon	12	15	4.1	11	25
Fuel (%)	< 2.0	< 2.0	< 2.0	< 2.0	3.0
Glycol				0.12	0.06
Water (%)	< 0.1	< 0.1	< 0.1	0.418	0.2
Soot (%)	2.5	3.3	0.5	0.8	6
>4µm(c)	897	474	320	4551	
>6μm(c)	488	258	174	2479	
>14µm(c)	83	44	29	422	
>21µm(c)	28	14	10	142	
>38µm(c)	4	2	1	22	
>70µm(c)	0	0	0	2	
ISO 4406(c)	16/14	15/13	15/12	18/16	

### **OIL CONDITION**

Oil Type: 36 QTS of CONOCO PHILLIPS GUARDOL ECT WITH TITANIUM

The BN result indicates that there is suitable alkalinity remaining in the oil. The oil is no longer serviceable due to the presence of contaminants.

	- 0 1			- 0 0	
Sample Date	04/21/15	07/27/15	09/01/15	Current	Base
Potassium	43	65	23	414	
Boron	24	24	58	66	85
Barium	0.0	0.0	0.0	0.0	
Calcium	2004	1948	1642	1547	1800
Magnesium	321	299	251	204	350
Molybdenum	15	18	7.4	226	
Sodium	14	42	24	1676	
Phosphorus	930	956	911	831	1000
Sulfur	3060	3082	3417	3047	3500
Zinc	1197	1210	1030	960	1100
Visc 100°C (cSt)	15.7	17.08	15.76	17.84	15.3
BN (mg/KOH/g)	6.82	7.13	8.28	9.44	9.5
Cample Date	04/21/15	07/27/15	00/01/15	Current	A bn

#### **WEAR**

All component wear rates are normal.

DIV (IIIg/ROII/g)	0.62	7.13	0.20	7.77	7.5
Sample Date	04/21/15	07/27/15	09/01/15	Current	Abn
PQ					
Iron	68	89	23	47	90
Nickel	0.6	0.8	0.2	0.7	2
Chromium	1.8	2.1	0.4	1.2	20
Titanium	86	87	79	73	2
Copper	11	13	0.0	62	330
Aluminum	21	23	5.9	14	20
Tin	0.0	0.0	6.0	7.1	15
Lead	5.5	8.5	4.5	14	40

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NOTE: all elemental values reported in parts per million (ppm).



SEVERE
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## 2400 - Front Diesel Engine

Unit Make : PETERBILT

Unit Model : 379 Serial No : 79017429 Date Rec'd : Sep 15, 2006

Comp Make : CUMMINS Cust. Ref No. : {n/a} Sample Date : Aug 29, 2006

Comp Model : ISX Stub No. : WC-MF063395 Diagnostician : Mark Brinson

#### RECOMMENDATION

We advise that you check for faulty combustion, plugged air filters, or aftercoolers. Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Sample Date		Current	UOM
Time on Unit		236119	hrs
Time on Oil		18000	hrs
Time on Fltr		18000	hrs
Oil Maint.		changed	
Filter Maint.		changed	

### **CONTAMINATION**

There is an abnormal amount of solids and carbon present in the oil.

Sample Date		Current	Abn
Silicon		1.4	35
Potassium		24	20
Sodium		19	80
Fuel (%)		< 2.0	3.0
Glycol			0.06
Water (%)		< 0.1	0.2
Soot (%)		6.6	7.5
Sulfation (%)		126	100
Nitration (%)		218	100

### **OIL CONDITION**

Oil Type: 40 QTS of SHELL ROTELLA S 10W40

The oil is no longer serviceable due to the presence of contaminants.

Nitration (%)	218	100
Sample Date	Current	Base
Boron	0.6	0
Barium	0.2	
Calcium	2655	392
Magnesium	10	291
Molybdenum	2.7	0
Sodium	19	399
Phosphorus	872	535
Sulfur	4106	
Zinc	1008	557
Visc 40°C (cSt)		99
Visc 100°C (cSt)	12.6	14.2
VI		
Oxidation (%)	215	
AN (mg/KOH/g)		
BN (mg/KOH/g)	5.0	5.2
Sample Date	Current	Ahn

### WEAR

The iron level is abnormal. All other component wear rates are normal.

riiv (iiig/itOii/g)				
BN (mg/KOH/g)			5.0	5.2
Sample Date			Current	Abn
*White Metal			NONE	
*Babbitt			NONE	
PQ				
Iron			150	165
Nickel			1.0	4
Chromium			6.9	5
Titanium			0.0	
Copper			4.7	90
Aluminum			2.5	20
Tin			1.3	5
Lead	•		24	150

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NOTE: all elemental values reported in parts per million (ppm).

SEVERE
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88U - Diesel Engine

Unit Make : GROVE

Unit Model: TM1300Serial No: {n/a}Date Rec'd: Aug 2, 2010Comp Make: DETROITCust. Ref No. : {n/a}Sample Date: Jul 28, 2010Comp Model: 8.2Stub No.: KL-MF007111Diagnostician: Jonathan Hester

### RECOMMENDATION

We advise that you check the fuel injection system. We recommend that you drain the oil and perform a filter service on this component if not already done. We recommend an early resample to monitor this condition.

Sample Date		02/15/10	Current		UOM
Time on Unit		1048	1277	Ī	hrs
Time on Oil		301	530	I	hrs
Time on Fltr		301	530	Ī	hrs
Oil Maint.		changed	n/a	I	
Filter Maint.		n/a	not chg	Ī	

# **CONTAMINATION**

There is a high amount of fuel present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

Sample Date	02/15/10	Current	Abn
Silicon	113	62	25
Fuel (%)	< 2.0	12.0	3.0
Glycol			0.06
Water (%)	< 0.1	< 0.1	0.2
Soot (%)	0.1	0.1	3
>4µm(c)			
>6µm(c)			
>14µm(c)			
>21µm(c)			
>38µm(c)			
>70µm(c)			
ISO 4406(c)			

### **OIL CONDITION**

Oil Type: 5 GAL of CHEVRON DELO 400 MULTIGRADE 15W40

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

Sample Date	02/15/10	Current	Base
Potassium	0.0	0.3	5.4
Boron	37	36	151
Barium	0.0	0.0	0.4
Calcium	753	1571	2046
Magnesium	994	339	0
Molybdenum	8.7	23	250
Sodium	5.3	0.8	0.0
Phosphorus	1045	763	1043
Sulfur	6148	3766	5012
Zinc	1199	918	943
Visc 100°C (cSt)	14.00	9.28	14.4
BN (mg/KOH/g)	6.78	7.00	12.5
g 1 D	00/15/10	α .	. 1

#### **WEAR**

All component wear rates are normal.

BN (mg/KOH/g)	6.78	7.00	12.5
Sample Date	02/15/10	Current	Abn
*White Metal	NONE	NONE	
*Babbitt	NONE	NONE	
PQ			
Iron	25	13	120
Nickel	0.4	0.0	2
Chromium	2.0	1.4	20
Titanium	0.0	0.0	2
Copper	5.5	2.1	30
Aluminum	2.4	2.3	20
Tin	1.9	0.1	15
Lead	4.2	2.2	40

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NOTE: all elemental values reported in parts per million (ppm).



NORMAL ATTENTION NORMAL

# [R12] R12-F-01 - Diesel Engine

Unit Make : CATERPILLAR

Comp wake . (11/4)	Cust. Rei No.	. \mas		Sampi	C Date .	Jun 13, 20	111
Comp Model: {n/a}	Stub No.	: KL-M2208634	Diagnostician: Jonathan Hester				
RECOMMENDATION		Sample Date	04/14/11	05/11/11	05/31/11	Current	UOM
		Time on Unit	1	106	567	700	hrs
Oil and filter change at the time of s. Resample at the next service interva		Time on Oil	1	106	567	700	hrs
Resample at the next service interva	i to monitor.	Time on Fltr	1	106	567	700	hrs
		Oil Maint.	not chg	not chg	not chg	changed	
		Filter Maint.	not chg	not chg	changed	changed	
CONTAMINATION		Sample Date	04/14/11	05/11/11	05/31/11	Current	Abn
Th		Silicon	18	15	16	15	25
There is no indication of any contamination in the component. The amount and size of particulates present in the system is acceptable.			<2.0	< 2.0	< 2.0	< 2.0	5
		Glycol					0.06
		Water (%)	< 0.1	< 0.1	< 0.1	< 0.1	0.2
		Soot (%)	0	0	0	0.1	3
		>4µm(c)	89				
		>6µm(c)	48		20		
		>14µm(c)	8				
		>21µm(c)	2		1	27	
		>38µm(c)	0	1	0	4	
		>70µm(c)	0		Ů	0	
		ISO 4406(c)	14/13/10	16/15/12	12/11/8	17/16/13	
OIL CONDITION		Sample Date	04/14/11	05/11/11	05/31/11	Current	Base
	1	Potassium	2.2	5.9	0.0	3.6	
Oil Type: 17 GAL of CHEVRON DELO 400 LE 15W40		Boron	2.3	5.0			
The oil viscosity is lower than norm	al. Confirm oil type.	Barium	2.3				
31		Calcium	2608				
		Magnesium	307	291	295		
		Molybdenum	1.3				
		Sodium	5.3				
		Phosphorus	1665				1200
		Sulfur	3912				3200
		Zinc	1328				1300
		Visc 100°C (cSt)	10.87				15.7
	1	BN (mg/KOH/g)	12.4	12./1	11.9	11.0	9.6
WEAR		Sample Date	04/14/11	05/11/11	05/31/11	Current	Abn
All component wear rates are norma	<del>-</del> 1.	PQ					
		Iron	7.4				100
		Nickel	0.2				2
		Chromium	0.3				20
		Titanium	0.0				2
		Copper	7.3				330
		Aluminum	1.1				25
		Tin	0.7				15
		Lead	1.6	3.6	4.8	3.3	40

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NOTE: all elemental values reported in parts per million (ppm).